

SHENZHEN XIEJIA ELECTRONICS CO.,LTD. 深圳市协佳电子有限公司		文件编号	XJ-SP-2401
		发布日期	2008年3月9日
SPECIFICATION 规格书		第B版	第1页共3页
MODEL NO. 产品名称 . AS-201 AS-203 AS-204 AS-205 AS-211 AS-214 AS-215 AS-224 AS-338 AS-339 AS-341			
DRAWN 制订		APPD. 审批	
1. RATING (额定值)		: AC 250V 1A	
2. ELECTRICAL CHARACTERISTICS (电气性能规格) :			
ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
2.1	CONTACT RESISTANCE 接触电阻	MEASURED AT 1KHz SMALL CURRENT (100 mA OR LESS) 在1KHz 微小电流(100mA) 以下测试.	50mΩ MAX. 50 毫欧以下。
2.2	INSULATION RESISTANCE 绝缘电阻	APPLY A VOLTAGE OF 500V DC FOR 1 MIN. TO FOLLOWING PORTIONS AFTER WHICH MEASUREMENT SHALL BE MADE: (1) BETWEEN BODY AND CONDUCTOR (2) BETWEEN CONDUCTORS NOT TO BE CONTACT (3) BETWEEN CONDUCTORS NOT TO BE WHEN PLUG IS INSERTED. 输入 500V DC 电压 1 分钟,按以下接触方法测试: (1) 插座体与排脚之间. (2) 不接触的排脚之间. (3) 插头插入时不接触排脚之间.	100MΩ MIN. 100 兆欧以上。
2.3	DIELECTRIC STRENGTH 耐电压	AC 500V rms (50-60Hz) FOR 1 MIN TRIP CURRENT: 0.5 mA (1) BETWEEN BODY AND CONDUCTOR (2) BETWEEN CONDUCTORS NOT TO BE CONTACT (3) BETWEEN CONDUCTORS NOT TO BE WHEN PLUG IS INSERTED. 输入 AC 500V (50-60Hz) 电压, 1 分钟感度电流为 0.5mA,按以下 接触方法测试: (1) 插座体与排脚之间. (2) 不接触的排脚之间. (3) 插头插入时不接触排脚之间.	WITHOUT DAMAGE TO PARTS ARCING OR BREAKDOWN ETC. 没有绝缘破坏等异常.
3 .MECHANICAL CHARACTERISTICS (机械性能规格)			
ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
3.1	CONNECTION FORCE 插入力度	MEASUREMENT SHALL BE MADE AFTER CONNECTING AND DISCONNECTING USING STANDARD PLUG GAUGE 3 TIMES. 依据标准的 PLUG GAUGE 做 3 次拔插后测定。	(0.3~3Kgf)
	DISCONNECTION FORCE 拔出力度	MEASUREMENT SHALL BE MADE AFTER CONNECTING AND DISCONNECTING USING STANDARD PLUG GAUGE 3 TIMES. 依据标准的 PLUG GAUGE 做 3 次拔插后测定。	(0.3~3Kgf)
3.2	TERMINAL STRENGTH 端子强度	A STATIC LOAD OF (300 gf) SHALL BE APPLIED TO THE TIP OF THE TERMINAL FOR 1 MIN IN ANY DIRECTION. 在任意一个方向的先端加上(300 gf) 力度测试,时间为 1 分钟.	THERE SHALL BE NO DAMAGE TO THE TERMINAL SUCH AS CRACKS, LOOSENESS OR PLAY. ELECTRICAL AND MECHANICAL CHARACTERISTICS SHALL BE SATISFIED . 在排脚中没有裂开. 松动等异常,满足于机械.电器性能。

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4. DURABILITY (耐久性) :												
ITEM 项目	TEST CONDITIONS 测试条件		PERFORMANCE 规格									
4.1 SOLDERABILITY TEST 可焊性试验	<p>THE TOP OF THE TERMINALS SHALL BE DIPPED 2mm IN THE SOLDER BATH OF 230±5°C FOR 3±0.5 SECONDS.</p> <p>端子顶部被浸入锡焊池中 2mm 深, 温度为 230±5°C 时间为 3±0.5 秒。</p>		<p>THE AREA OF SOLDERING. SHOULD BE OVER 75%.</p> <p>焊接面积要有 75% 以上。</p>									
4.2 RESISTANCE TO SOLDERING HEAT TEST 耐焊性试验	<p>(1). TEMPERATURE AND IMMERSING TIME 温度及浸锡时间</p> <table border="1"> <thead> <tr> <th></th> <th>TEMPERATURE 温度 (°C)</th> <th>TIME 时间 (s)</th> </tr> </thead> <tbody> <tr> <td>DIP SOLDERING 浸 锡</td> <td>260±5</td> <td>3±1</td> </tr> <tr> <td>MANUALSOLDERING 手 焊</td> <td>360±10</td> <td>3±1</td> </tr> </tbody> </table> <p>(2). IMMERSION DEPTH: IMMERSION DEPTH UP TO THE SURFACE OF THE BOARD THICKNESS OF PRINTED WIRING BOARD 1.6mm 浸锡深度: 浸锡深度至基板 (PCB) 表面, 基板厚度为 1.6mm.</p>			TEMPERATURE 温度 (°C)	TIME 时间 (s)	DIP SOLDERING 浸 锡	260±5	3±1	MANUALSOLDERING 手 焊	360±10	3±1	<p>WITHOUT DEFORMATION OF CASE OR EXCESSIVE LOOSENESS OF TEMINALS ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED.</p> <p>本体无变形, 能满足于机械、电器性能。</p>
	TEMPERATURE 温度 (°C)	TIME 时间 (s)										
DIP SOLDERING 浸 锡	260±5	3±1										
MANUALSOLDERING 手 焊	360±10	3±1										
4.3 LIFE TEST 寿命试验	<p>WITHOUT LOAD: CONNECTION AND DISCONNECTION SHALL BE MADE WITH THE MATING PLUGS AND JACKS FOR 5,000 CYCLES AT A SPEED OF 10 TO 25 CYCLES/MIN.</p> <p>无负荷: 将结合了的标准 plug (尽量要近于中心的) 在 1 分钟内以 10~25 的速度, 进行 5,000 次插入、拔出。</p>		<p>(1) CONTACT RESISTANCE SHALL BE 200mΩ MAX.</p> <p>(2) MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED.</p> <p>(1) 接触电阻不能超于 200mΩ。</p> <p>(2) 其它、满足于机械、电器性能。</p>									
4.4 HEAT TEST 耐热试验	<p>THE JACK SHALL BE STORED AT A TEMPERATURE OF 85±2°C FOR 96 HOURS. AND THEN IT SHALL BE SUBJECTED TO THE CONTROLLED RECOVERY CONDITIONS FOR 1 HOUR AFTER WHICH MEASUREMENT SHALL BE MADE.</p> <p>放置在温度 85±2°C 中测试 96 小时后, 再放置在正常室温中 1 小时来测定。</p>		<p>THERE SHALL BE NO DAMAGE ON APPEARANCE.</p> <p>MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED.</p> <p>外观无异常, 满足于机械, 电器性能。</p>									

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4.5	COLD TEST 耐冷试验	THE JACK SHALL BE STORED AT A TEMPERATURE OF $-25\pm 3^{\circ}\text{C}$ FOR 96 HOURS. AND THEN IT SHALL BE SUBJECTED TO THE CONTROLLED RECOVERY CONDITIONS FOR 1 HOUR AFTER WHICH MEASUREMENT SHALL BE MADE. 放置在温度 $-25\pm 3^{\circ}\text{C}$ 中 96 小时后,再放置常温常湿中 1 小时来测定。	THERE SHALL BE NO DAMAGE ON APPEARANCE. MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 外观无异常, 满足于机械, 电器性能。
4.6	HUMIDITY TEST 潮湿试验	THE JACK SHALL BE STORED AT A TEMPERATURE OF $40\pm 2^{\circ}\text{C}$ AND A HUMIDITY OF 90% TO 96% FOR 96 Hr. THEN THE JACK SHALL BE MAINTAINED AT STANDARD ATMOSPHERIC CONDITION FOR 1 Hr FOR OTHER PROCEDURES. 放置 $40\pm 2^{\circ}\text{C}$ 的相对湿度为 90~96% Hr 环境中 96 小时后, 再将样板放在正常环境 1 小时后进行测试。	
4.7	STANDARD ATMOSPHERIC CONDITIONS 测试标准状态	UNLESS OTHERWISE SPECIFIED. THE STANDARD RANGE OF ATMOSPHERIC CONDITIONS FOR MAKING MEASUREMENTS AND TESTS ARE AS FOLLOWS: (1) AMBIENT TEMPERATURE : 5°C TO 35°C (2) RELATIVE HUMIDITY : 45% TO 85% (3) AIR PRESSURE : 86Kpa TO 106Kpa 在没有指定的情况下测试温度、湿度、气压如下: (1) 温度为 $5\sim 35^{\circ}\text{C}$ (2) 湿度为 45%~85%. (3) 气压为 86Kpa~106Kpa.	
4.8	PRACTICAL TEMPERATURE RANG 使用温度范围	$-16^{\circ}\text{C}\sim +60^{\circ}\text{C}$ 在 $-16^{\circ}\text{C}\sim +60^{\circ}\text{C}$ 温度内使用。	